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## Installation instructions

# Running boards

**88.2**

### Type 463

These installation instructions describe the subsequent installation of the running boards (special steel) in combination with flared wheel arches.

**Manufacturer:** IAC, Mercedes-Benz part nos.:

463 850 01 07 and 463 850 02 07 (for wheelbase 2 400 mm)

or

463 850 03 07 and 463 850 04 07 (for wheelbase 2 850 mm)

#### Legal regulations

In the **Federal Republic of Germany** appropriate registration must be made in the vehicle documents. A copy of the enclosed certificate of non-objection and a confirmation made out by the Mercedes-Benz service station that the running boards have been installed according to the installation instructions must be presented to the TÜV/TÜA.

The installation instructions are divided into the following sections:

- A.** Installation
- B.** Parts

## 88.2 Running boards

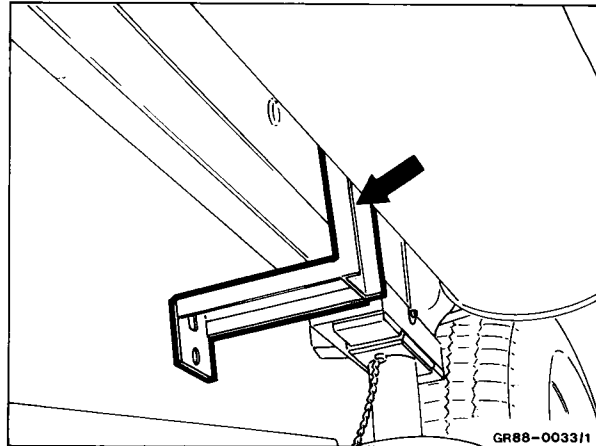
### A. Installation

**Note:** The installation is the same on both sides.

- 1 Jack up vehicle.
- 2 Remove dummy plugs on sill on the inside and attach two brackets.

**Note:** With wheelbase 2850 mm three brackets are attached.

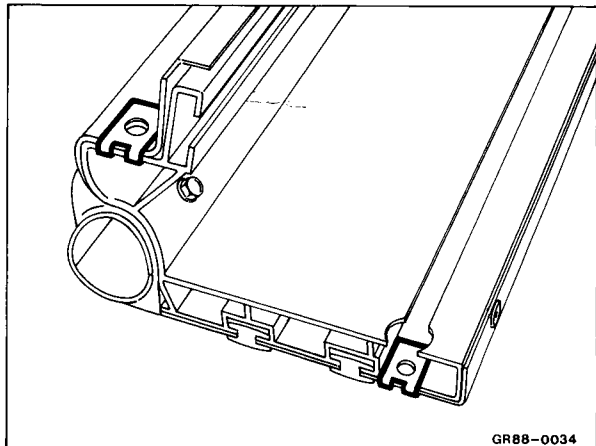
- 3 Lower vehicle.



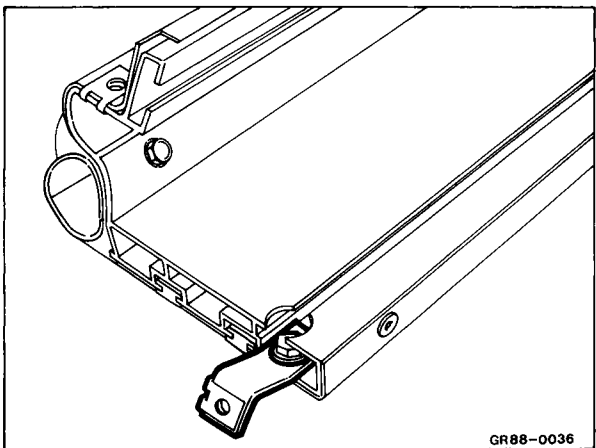
### Assemble running board

**Note:** The assembly is the same at the front and rear.

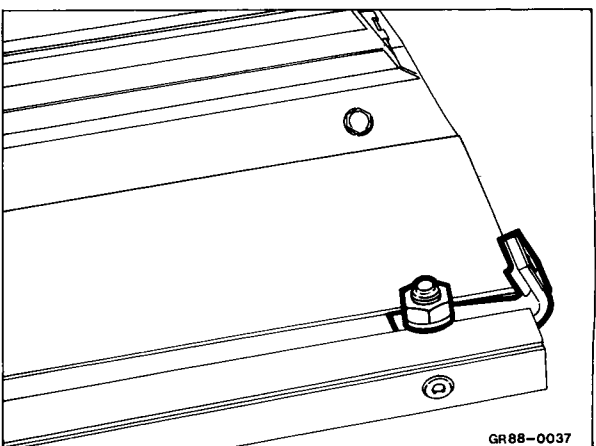
- 4 Attach clamps.



- 5 Insert bolts with washers for bracket.
- 6 Attach bracket.

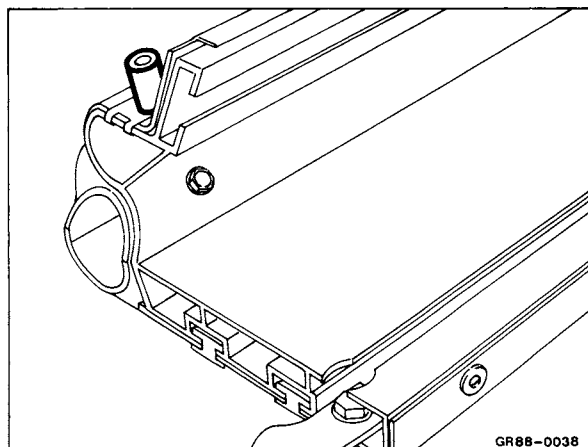


front



rear

7 Mount spacer bushing.

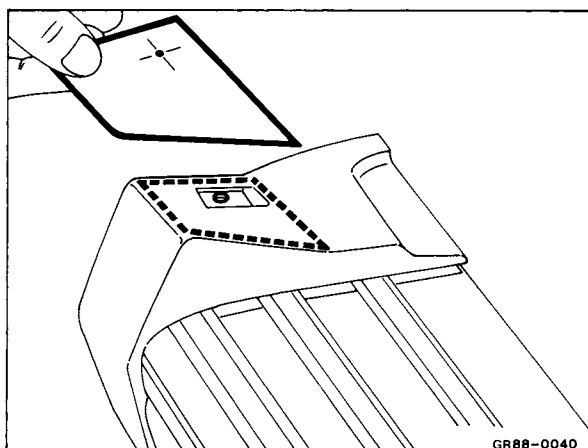


8 Attach end piece.

9 Make a paper template corresponding to the contour of the panel for the bore.

10 Drill bore dia. 9 mm into bottom of flared wheel arches.

11 Detach cover in fender at front and rear.



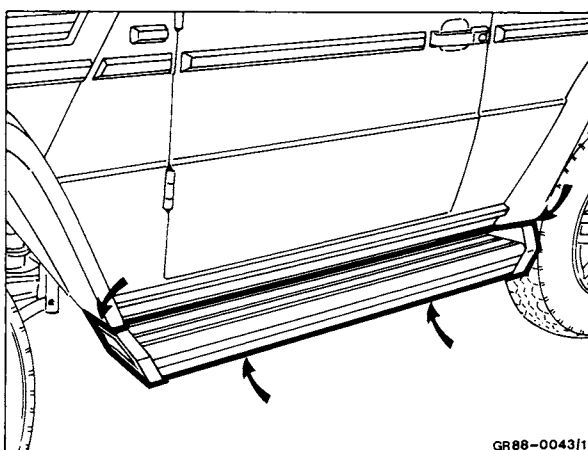
12 Attach running board, tighten at brackets and at the flared wheel arches using the inserted bolts (Pos. 5).

13 Attach cover in fender.

14 Attach panel on exhaust tail pipe.

**Note:** In 350 GD Turbo installed from start of production, rest phased-in.

**Note:** When jacking up with adapters for 2-post lifting platform, the running boards must be removed.



**B. Set of parts:** refer to Microfiche 1055, Group 99.